MOTION CONTROL SYSTEMS

X-PLUS L SERIES

STEPPING MOTOR DRIVES

INSTRUCTION MANUAL

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R.T.A. s.r.l. – XPLLME01 – 09/20

INDEX

WARNING: it is user RESPONSIBILITY to check that this manual refers to product model and version that will be used

Symbol meaning

△ The section marked with this symbol contains warnings regarding safety problems. If the directions indicated in these sections are not fulfilled, it could arise hazardous situations .

⃠ The section marked with this symbol contains information regarding operations which are strictly forbidden.

1 - NOTICES, MANUAL STRUCTURE AND TERMINOLOGY

1.1 - This manual covers the following items:

- X-PLUS L series stepping motor drives in all their standard versions.
- Standard characteristics of special versions of X-PLUS L series stepping motor drives (see chapter 1.2).
- For models and versions identification see also chapter 3.

1.2 - For the purposes of this manual the terms used assume the meaning below described (see Fig. 1).

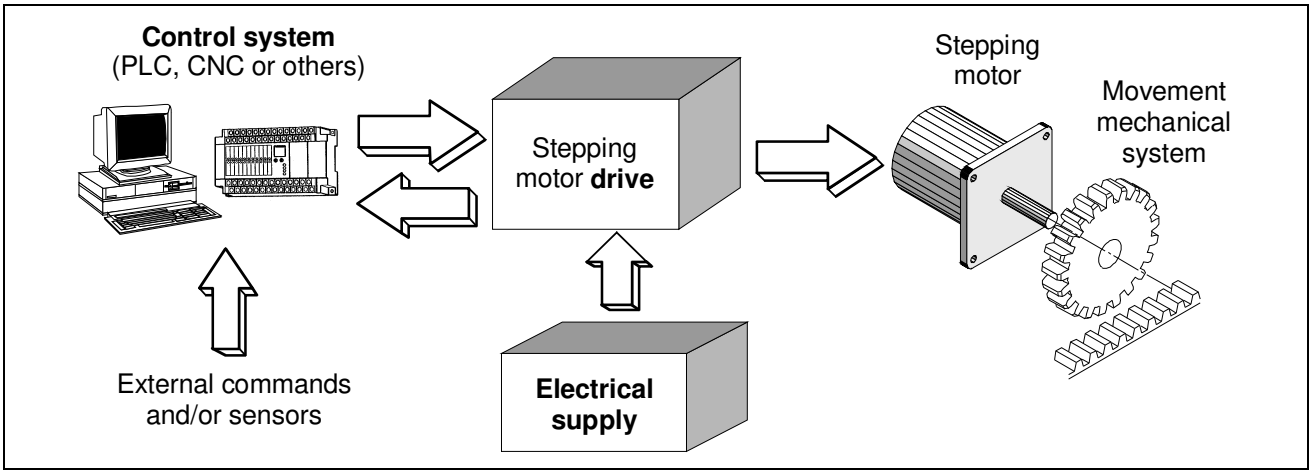


Fig. 1

- Drive: electronic part of an electromechanical motion system, which receives some digital or analog input signals from an external control system and gives to the stepping motor the suitable phase excitation sequences, in order to obtain the mechanical movements required by the control system. The drive can also communicate its status to the control system through some logic signals. In this manual we consider the drive as a BDM (EN 61800-3, chap.3, Fig.1)
- Control system: part of the machine which decides and controls all machine functions and gives to the drive all execution commands. It could be a numerical or programmable control, a personal computer or a specific control card. In the simplest machines it could also be a group of sensors and electromechanical switches.
- Electrical supply: all machine parts suitable to supply the drive in a correct way; anti-interference filter, switches, protection systems and in some cases transformer.
- Standard drives are all models (see chapter 3 for identification) whose characteristics comply completely with those described in this manual. Special versions are all models in which some characteristics differ from the description given in this manual. For these models, some part of the manual does not apply and, in these cases, you must have the specific "variation sheet" which becomes an integral part of the manual itself.

1.3 - Products described in this manual (see list in chapter 1.1 and identification code in chapter 3) complies with the following regulations:

1) Low Voltage (2014/35/CE and further modification).
2) Electromagnetic Compatibility (2014/30/CE and further modification).

1.4 - Remember that, as stated in all regulations, compliance exists only when a product is installed and used in accordance with its destination and following manufacturer prescriptions. Thereby, all relevant indications about use, cautions, installation and limitations here described must be followed by user in order to stay within safety and compliance limits: from this point of view, chapter 2, 8 and 10 are particularly important, but the entire content of this manual has to be carefully read and considered in order to obtain the information necessary for a correct use.

1.5 - Conformity declaration regarding above mentioned products is kept by R.T.A. (as manufacturer residing in CE country) together with technical construction file at authority disposal.

1.6 - This manual is conceived in a way to offer to the personnel involved in project and safety verification of a machine all information concerning characteristics, working conditions, application limits hazards and cautions about X-PLUS L series stepping motor drives. The knowledge of this information is essential for a correct project of machines, apparatus and systems in which the drives are used; it is strongly recommended not to start any operation with the drives before you have completely read and understood the content of this manual; if you find some part of this manual not completely understandable or lacking regarding your particular application, do not hesitate to contact directly R.T.A. that can provide, if necessary, further information in order to make the user able to design his machine and the related safety systems in the best way. Take into account that an incorrect use or installation, a wrong dimensioning of external safety elements related with the drive could bring to economical damages and also to hazards for human life.

1.7 - Consider the fact that these are products with a very wide range of possible applications in many different working and environment conditions. For this reason this manual can only fix limits and general rules but cannot take in consideration every single possible application condition. If you have problems to understand some part of this manual or to meet its indications with your specific application, do not hesitate to contact R.T.A. for further information. Take into account that R.T.A. has more than 20 years of experience in any kind of applications, which cannot be condensed in a manual but can always be at customer disposal.

1.8 - The terms "user and customer" often used in this manual always indicate a skilled person as defined in chapter 2.7.

1.9 - This manual is considered valid at the moment of the selling of the product. It cannot be considered inadequate as a consequence of product or manual changes or improvements after the selling. R.T.A. reserves the right of products and manual revisions without notice neither obligation of previous products and manuals revision.

2 - ⚠⃠ HAZARDS AND PRECAUTIONS

2.1 - X-PLUS L series drives are suitable to drive two phases stepping motors with 4, 6 or 8 terminals. (see also section 10 for more details about motor and application limits). Their use for different purposes is not allowed.

2.2 - It is not allowed the use of these drives for any purpose different from the one above indicated.

2.3 - X-PLUS L series drives are classified as protection degree IP20. This means that they must be located inside a protective enclosure meeting requirements of standards applicable in the specific application in which they are used.

2.4 - Designed for use in general industrial equipments. Do not use in installations in which an utilization mistake or a malfunction or a failure of the drive could cause:

- Injuries or hazards for human life
- Property damages
- Risks of social and public upsets

In these cases, the person responsible of the installation must design and provide specific equipments or safety techniques, external and independent from the drive, suitable to prevent all dangerous consequences.

2.5 - Use in conditions not complying with one or more specific limitations or prescriptions stated in this manual regarding electrical, mechanical and environmental specifications or characteristics is strictly forbidden.

2.6 - After a failure due to connection mistakes or others, in the drives could arise a temporary hot spot. For this reason avoid absolutely to install in explosive or flammable environments. **Avoid also to install near easily flammable materials and components;** we recommend to verify that all the components located in the enclosure are realized using self-extinguishing materials.

2.7 - All products considered in this manual are sub-assemblies without a direct function, foreseen to be integrated in a more complex machine. Only a professional assembler, expert in the field of motor drives and in their related problems, can install and put in service this component. It is exclusive responsibility of the designer of the complete machine or installation in which this component is used to take care of the safety and reliability of his project. It is forbidden to use this material in application covered from one or more CE directives (for instance 2014/30/CE, 2006/42/CE, etc.) before the conformity to those directives has been declared. Regarding 2014/30/CE directive, see chapter 10.

2.8 - Suitable for use on a circuit capable of delivering not more than 5000 rms symmetrical amperes, 230 V_{AC} maximum; overvoltage category III. Overvoltage category IV is not permitted.

2.9 - Remote overload protection is required. Integral solid state short circuit protection does not provide branch circuit protection. Branch circuit protection must be provided in accordance with National Electrical Code and any additional local code (see Fig. 5 chapter 7).

2.10 - The drive and related motor have a protective earth terminal which must be connected to earth, in order to prevent risk of electric shock.

2.11 - With the drive switched on, do not perform any wiring, maintenance, inspection; in particular, do not perform the setting of the dip-switches. After switching the power off, wait at least 10 minutes before to fulfill these tasks.

2.12 - Do not touch the inside of the drive and do not get close to connection terminals while the device is powered on.

2.13 - Do not plug or unplug the connectors while the device is powered on. These operations cause some underhand damages of the contact surface which could bring to a subsequent risk of overheating and fire.

2.14 - Do not try to repair a faulty device. Only R.T.A. service and repair dept. is authorized to repair operation.

2.15 - During normal working conditions, the heatsink can reach temperatures until 80 °C (176 °F). Do not touch this component for some minutes, after switching off, in order to avoid scald hazard.

2.16 - Both CURRENT OFF input signal (see chapter 4) and internal electronic functional protections (see chapter 6) switch off the drive output power by means of semiconductor devices. They cannot be used to interrupt power in emergency stop function or in any other function involving personnel or property safety.

2.17 - R.T.A. cannot be considered liable for property losses, equipment damages and personnel injuries arising from use or installation not fully compliant with specifications contained.

3 - GENERAL CHARACTERISTICS AND IDENTIFICATION

3.1 - DIMENSIONS

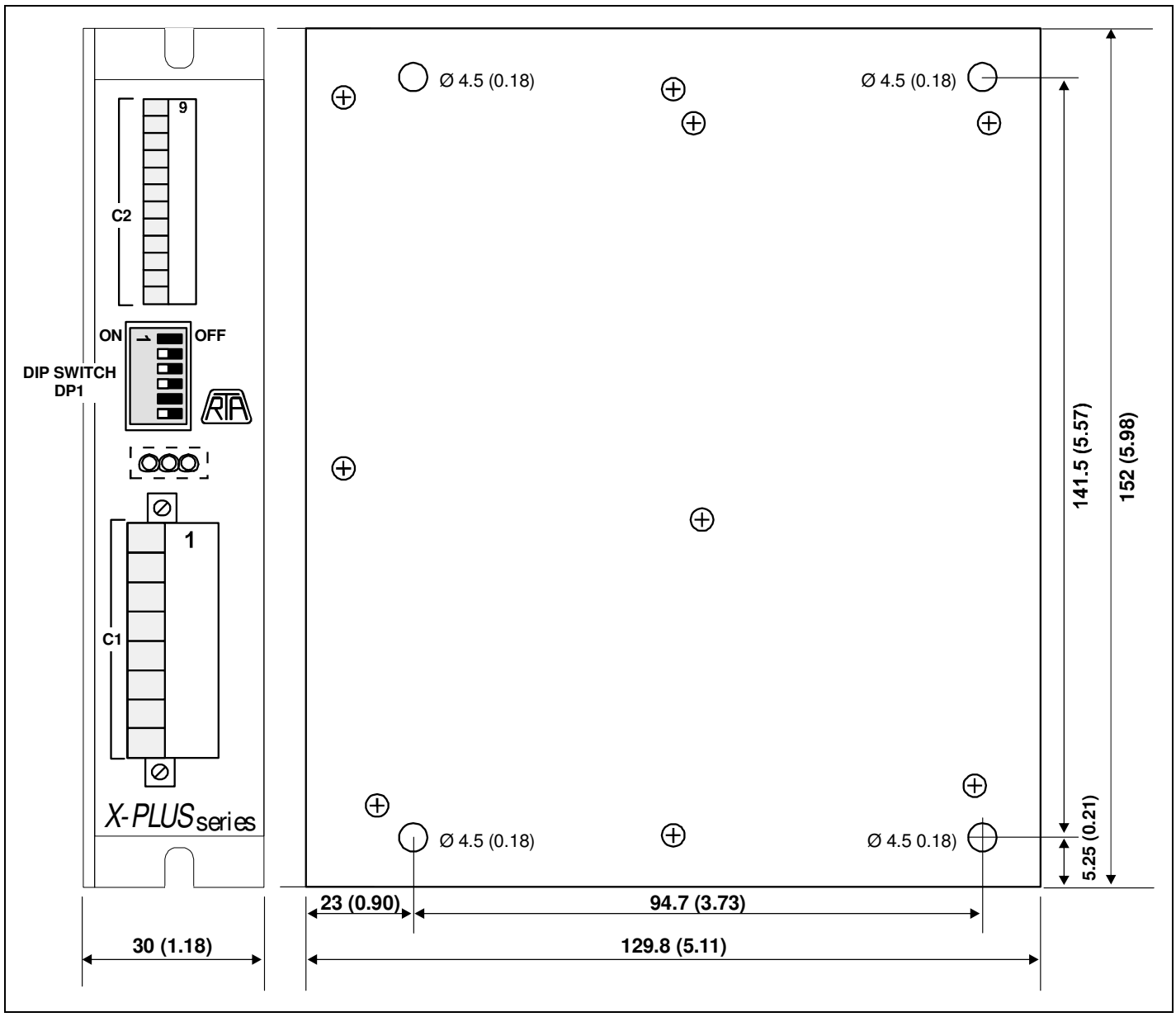


Fig. 2 – Dimensions: all measures in mm.

3.2 - IDENTIFICATION

The models identification of X-PLUS L series drives is as follows:

X-PLUS L2.y

where:

.y is not present in standard models. If present y can be a number or an alphanumeric character identifying a special version with some variations with respect to standard models.

Each sample is also identified with a serial number.

4 - INPUT AND OUTPUT LOGIC SIGNALS

All input and output logic signals are optically insulated among them and from internal power circuits. Positive and negative terminals are separately accessible. For all logic signals in the following we indicate the corresponding numbers of connector C2. An input signal is considered ON when a voltage is applied (Fig. 3a).

20(-) e 19+) **AUX 1 INPUT**: NOT USED.

18(-) e 17(+) **AUX 2 INPUT**: NOT USED.

16(-) e 15(+) **CURRENT OFF INPUT:** when this signal is ON drive is active. When it is OFF drive is inhibited, thus motor current (and so holding torque) is turned to zero. In essential this input must be connected to an external voltage source to enable the drive operation.

14(-) e 13(+) **DIRECTION INPUT:** with this signal ON motor rotation direction is opposite to the one obtained when this input is OFF. This signal has to be valid at least 100 µsec before STEP signal and has to stay in this status for at least 100 µsec after last STEP sent to the drive.

12(-) e 11(+) **STEP INPUT**: active transition is the ON-OFF transition of this signal. Suggested duty-cycle 50%. Max frequency: 120 kHz (with square signal amplitude = 5 Volt) with square wave signal supplied from an output able to produce a voltage between 5 and 24 Volt.

10(-) e 9(+) **FAULT OUTPUT:** when this output is ON, drive is normally working; when it is OFF drive is in no-working state. Drive automatically goes in no-working state when some protection is active and automatically recovers when this protection resets.

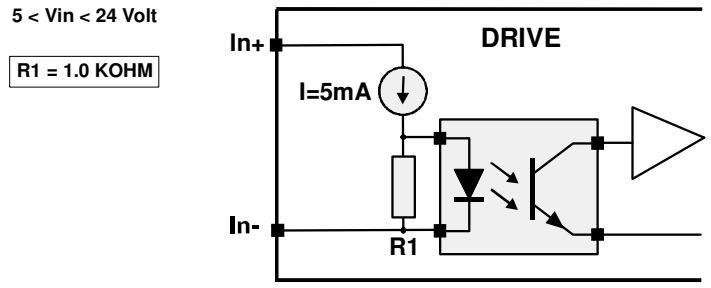
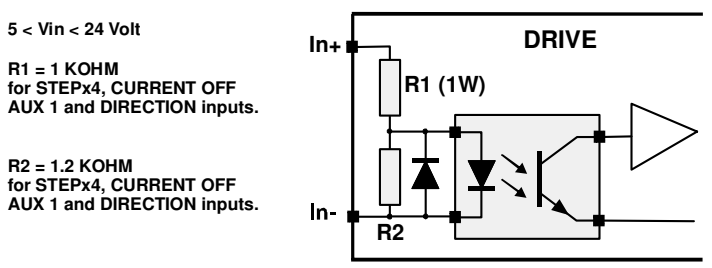
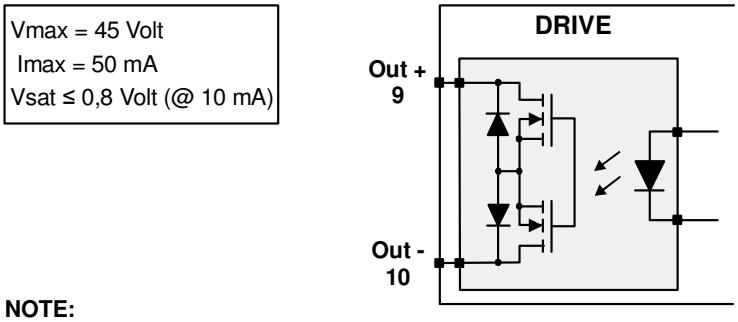
STEP input scheme	CURRENT-OFF, AUX 1, AUX 2 and DIRECTION scheme
	

Fig. 3a –Inputs scheme.

FAULT output scheme



NOTE:
Insert a protection diode in parallel with the load in case of inductive load.

Fig. 4b – Outputs scheme.

5 - ⚠⃠ POWER INPUTS AND OUTPUTS

In this chapter drive power input and output and the necessary power supply for drive working are described.

5.1 - Drive power outputs are the four connections to stepping motor. Drive power inputs can be connected to the main or to an insulation transformer. All connector C1 terminals are listed in the following Table 1.

TABLE 1	
CONNECTOR C1	**DESCRIPTION**
1	Motor winding terminal B
2	Motor winding terminal B-
3	Motor winding terminal A-
4	Motor winding terminal A
5	SHIELD
6	GROUND
7	AC power supply. **N (Neutral).**
8	AC power supply. **L (Line).**

5.2 - Earth connection – The drive heat sink is internally connected to the terminal 6 of connector C1. The terminal 6 of connector C1 has to be electrically connected to the earth (PE terminal of the machine in which the drive is installed), thus ensure the earth connection.

5.3 - Drive heat sink and terminal 6 of C1 connector are the points of motor-drive system that have to be connected to earth (PE terminal). No other point at a different potential power circuit has to be connected to earth. The terminal 5 of C1 connector (SHIELD) is internally connected to terminal 6 of C1 connector. Other points at the same potential of GND could be connected to earth using the cautions suggested by classical techniques to obtain a correct location of multiple earth connections. Shielded cables of motor outputs must be connected to points at the same potential. See connection schemes of Fig. 5, 12 and 13.

5.4 - The drive is **Protection Class I**, it is necessary to take into account earth connections to ensure correct protection levels.

5.5 - Table 2 and Table 3 show power inputs and outputs characteristics:

TABLE 2		
AC input		**X-PLUS L4**
V_{AC} nom	**(VOLT)**	110 - 230
Tolerance V_{AC} nom	**(%)**	15
Max input current	**(A)**	2,5
Max input power	**(VA)**	275 - 575
Dimensions	**(mm)**	152 × 129 × 30

TABLE 3		
Motor phase outputs		**X-PLUS L4**
V_{PH} min	**(VOLT)**	0
V_{PH} max	**(VOLT)**	+/- 1,41 x V_{AC}
I_{NP} min	**(A)**	1,4
I_{NP} max	**(A)**	2,5

5.6 - Definition of terms used in Table 2 and in Table 3:

V_{AC} nom : indicates nominal alternating voltage for drive operation with not stabilized power supply.

Max input current : maximum input current allowed for continuous operations.

Max input power : maximum input power allowed for continuous operations.

V_{PH} min : minimum value of the voltage at each motor phase output.

V_{PH} max : maximum value of the voltage at each motor phase output.

I_{NP} : indicates nominal phase current, which flows in each motor winding, measurable with motor turning at **low speed.** The drive is equipped with automatic current reduction with motor at standstill. Phase current is calibrated at final test moment and can be set from the customer, choosing among four different values, by means of DIP-SWITCH. This value is the peak value of the sinusoidal approximation of the phase current.

I_{NP} min and max : minimum and maximum nominal phase current value which can be set by user using DIP-SWITCH.

6 - ⚠ SETTING AND SIGNALLING

6.1- X-PLUS L series drives are general purpose products which can be used to drive many different motor models in different kind of applications. For this reason they have a six positions DIP-SWITCH suitable to adapt drive characteristics to the specific motor and/or application. **The setting of this dip-switch has to be made by customer before putting in service the drive. Do not forget to do these settings: wrong setting could get application errors and also motor damages and hazards.** Led signalling drive status are also present.

6.2- Fig. 4 shows the position of DIP-SWITCH DP1, signalling LEDs, connectors and labels in X-PLUS L series drives.

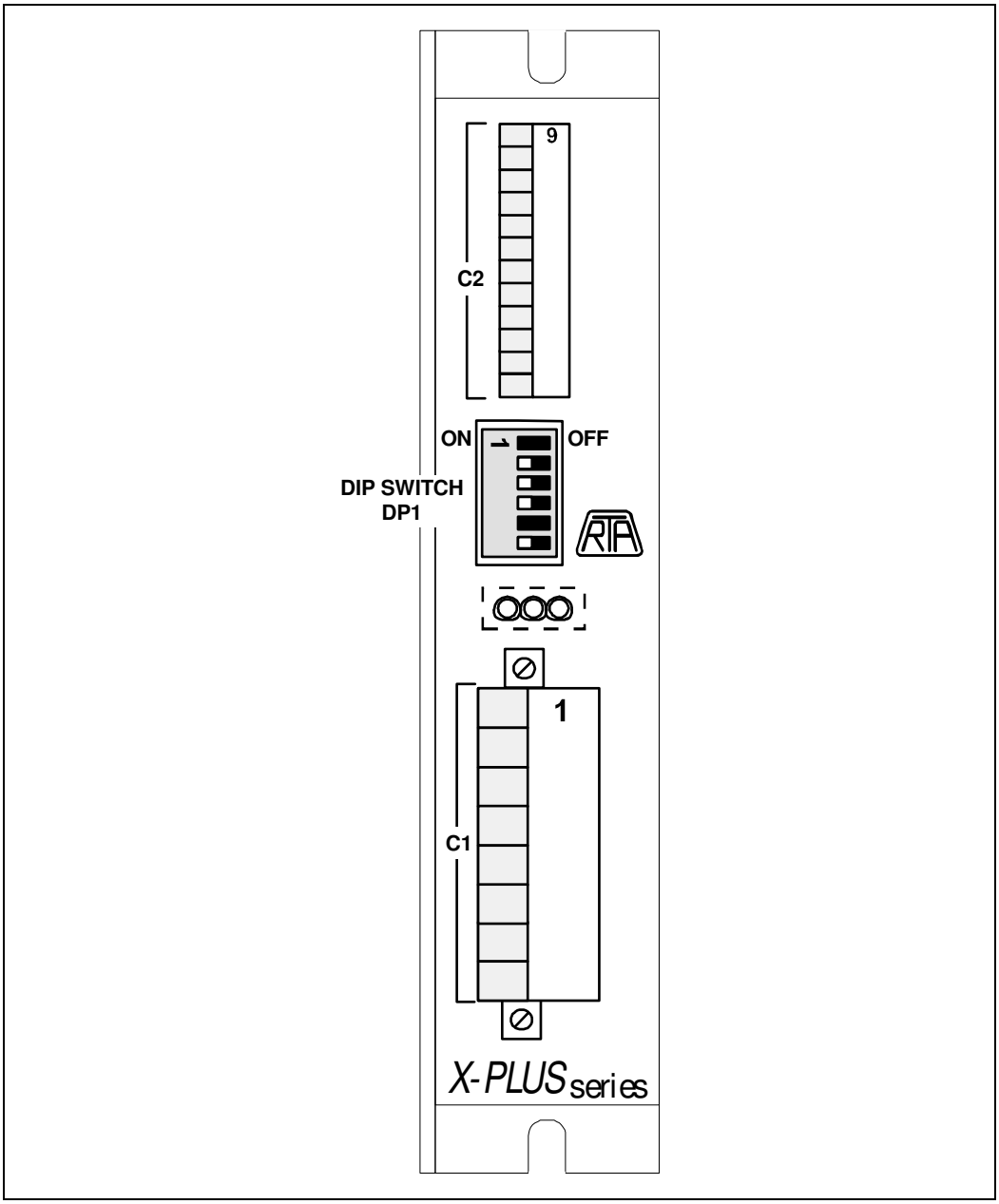


Fig. 5 – Dip-switch DP1, signalling leds and connectors.

6.3- Table 4 shows the position of dips 1 and 2 **(DP1)** and the related motor nominal current.

	DP1		NOMINAL CURRENT I_{NP} (A)
	Dip 1	**Dip 2**	**X-PLUS L2**
▶	ON	ON	1,4
	ON	OFF	1,7
	OFF	ON	2,0
	OFF	OFF	2,5

6.4- Table 5 shows the position of dip 3 **(DP1)** and the corresponding damping mode.

	DP1	DAMPING
	Dip 3	
	ON	ENABLE
▶	OFF	DISABLE

Table 5

Damping electronic circuit ensures low acoustic noise and reduces the amount of typical stepping motor mechanical vibrations. In any case, these can be reduced using higher values of steps/revolution in accordance with the maximum frequency produced by control system and with maximum revolution speed requested to the motor.

For example, in the case of control system generating a maximum frequency of 10 KHz and if the desired speed is equal to 600rpm = 10 revolutions/sec, 1000 steps/rev (=10.000/10) is the maximum resolution that can be used.

6.5- Table 6 shows the position of dips 4, 5 and 6 **(DP1)** and the corresponding operation mode:

	DP1			RESOLUTION
	Dip 4	**Dip 5**	**Dip 6**	**STEPS FOR REV**
	ON	ON	ON	4.000
	ON	ON	OFF	2.000
▶	ON	OFF	ON	1.000
	ON	OFF	OFF	500
	OFF	ON	ON	3.200
	OFF	ON	OFF	1.600
	OFF	OFF	ON	800
	OFF	OFF	OFF	400

Table 6

▶ = default factory setting.

6.6- The following list shows the meaning of the alert LEDs.

***LED HV (green)*:** ON = supply voltage is in the correct operating range.

OFF = drive is not supplied or supply voltage is out of the correct range (in the second case also LED FAU is ON).

***LED FAU (red)*:** ON = drive is in no-working state due to one of the following protection:

a-Thermal protection (if LED TER is ON).
b-Max or Min supply voltage (if LED HV is OFF).
c-Short circuit or wrong motor connection (if LED HV is ON and LED TER is OFF).

OFF = drive is in working state if LED HV is ON.

***LED TER (yellow)*:** ON = drive is in no-working state by thermal protection (in this case LED FAU is ON).

OFF = heatsink temperature is lower than the limiting value.

BLINKING:

- 1 FLASH = Min/max voltage protection memory
- 2 FLASHES = Thermal protection memory
- 3 FLASHES = Short circuit protection memory
- 4 FLASHES = Motor cable not connected (active with motor in stop state only)

All protection circuit and alarm reset itself when the alarm source vanish. Memory must be reset by removing power supply voltage.

7 - ⚠ DRIVE EXTERNAL CONNECTIONS

7.1- Dimensioning power for filter, switching and protection system and possible transformer. The basis to calculate this power is the total power required from drive and motor. It is the sum of the following terms:

- Mechanical power delivered to load: mainly depending on application characteristics like friction, inertia, efficiency of mechanical transmission etc.
- Motor losses: mainly depending on motor type, drive voltage, speed and duty cycle.
- Drive losses: mainly depending on drive model, current setting and duty cycle; according with these parameters these losses can approximately vary between 60 and 130 Watt. It is often very hard to do an exact forecast of drive and motor losses; in these cases a safety over-dimensioning of the supply elements proportional to the uncertainty of the data is recommended. To get more accurate information, contact R.T.A. describing all the data of the particular application.

7.2- **Protection systems indicated in Fig. 5 must include:**

- **Residual current protective device with operating residual current of 30 mAmp.**
- **Branch circuit protection fuses: UL Type JDDZ, class CC, 600 VAC, 8 A (Cooper Bussman model KTK-R-08 or equivalent).**

7.3- The cross-sectional area of conductors used in power supply circuit must be chosen according with dimensioning power (see 7.1). The cross-sectional area of the four shielded conductors between motor and drive must be chosen in accordance with nominal current which has been set in the drive.

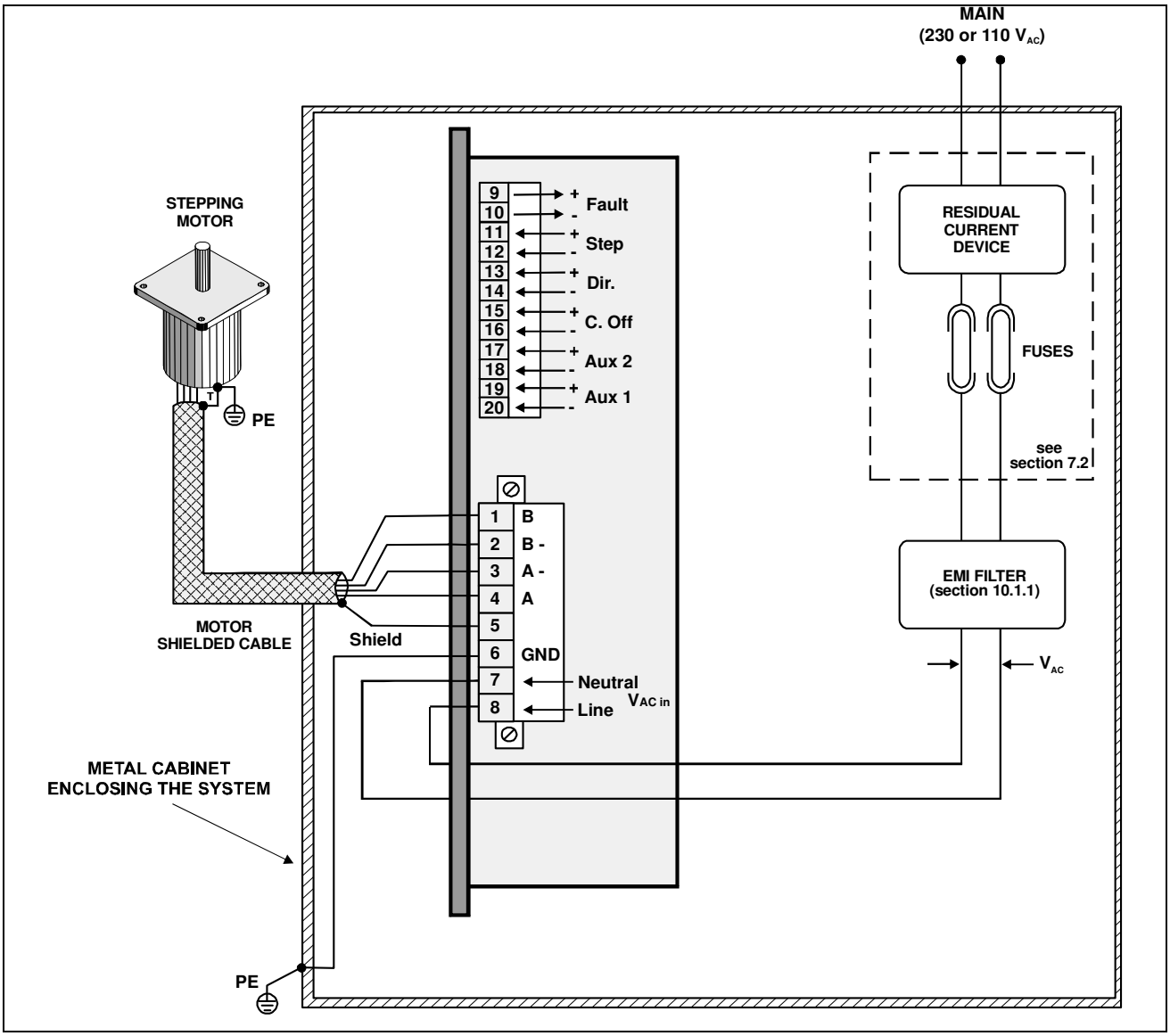


Fig. 6 – Drive external connections scheme.

8 - ⚠⃠ INSTALLATION AND ENVIRONMENT

All products considered in this manual have the following common characteristics:

8.1 - Protection degree IP20: it is user responsibility to provide an adequate protection enclosure suitable to meet the standards regarding the specific application in which the products are used.

8.2 - Installation and work environment. Installation is allowed in a micro-environment with:

- **Environment conditions class 3K3** (IEC 721-3-3): that implies, among other things, a working temperature from +5°C to +40°C and relative humidity from 5% to 85% non condensing.
- **Pollution degree 2**: that implies, among other things, that installation in environments in which explosive and/or flammable and/or chemically aggressive and/or electrically conductive gas, vapor or dust could be present is strictly forbidden.
- **Mechanical conditions class 3M1** (IEC 721-3-3).
- **Maximum operating altitude:** 2000 meters.

If the environment in which the machine is used does not satisfy these conditions, suitable conditioning systems have to be provided for the enclosure.

8.3 - Storage environment in original enclosure:

- Temperature: from -25°C to +55°C. Relative humidity: from 5% to 95%.
- Environment conditions class 1K3 (IEC 721-3-1). Pollution degree 2.

8.4 - The drives generate some amount of heat (see chap. 7.1). Take care of this in considering the total amount of heat generated in the enclosure in which the drives are located. In order to make easier air circulation in the drive, install the drive vertically (not turned upside down) with at least 5 cm of free space over and under the drive and 1 cm to the left and the right of the drive. Do not obstruct air gratings.

9- MAINTENANCE

9.1- **Routine maintenance.**

It needs to check periodically status and installation of the drive:

- Tightening and correct insertion of input and output power connectors.
- Correct insertion of logic signals connector.
- Tightening of earth connections.
- Cleaning air gratings both on the chassis of the drive.

9.2- **Failure maintenance.**

In case of failure, the faulty drive must be returned to R.T.A.

Do not try to repair a faulty device. Only R.T.A. personnel is authorized to repair operation.

10 - LOGIC INTERFACING EXAMPLES

In this chapter some interfacing techniques are shown. They have to be considered only as examples. The best way to interface the drive with the control system can be chosen only with a complete knowledge of control system and application needs.

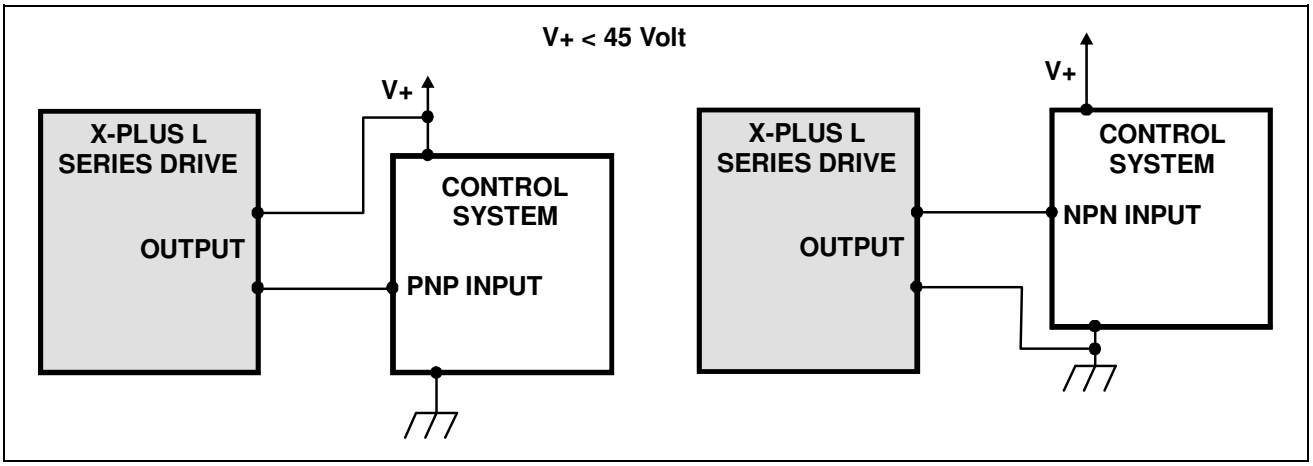


Fig. 7 Interfacing a X-PLUS L logic output and an input of a control system operating at V+ voltage.

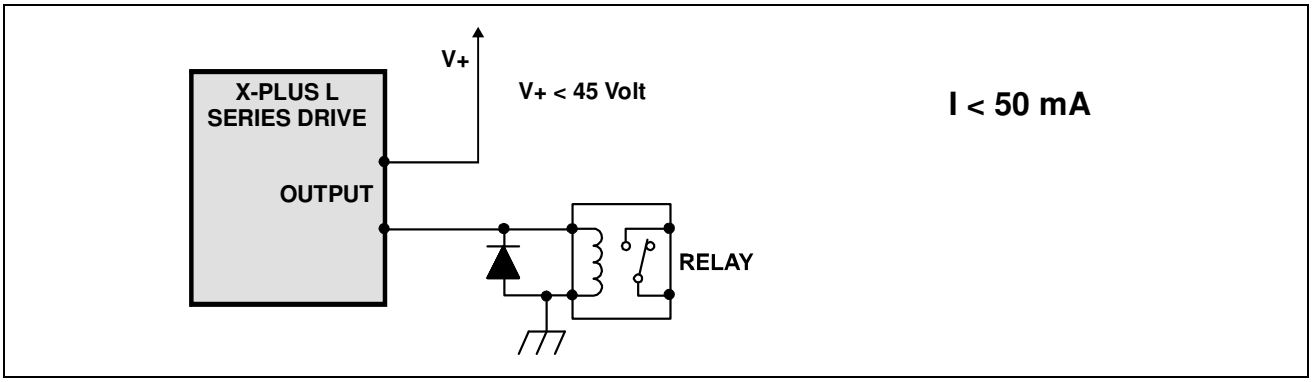


Fig. 8 Driving a micro-relay by means of a X-PLUS L logic output.

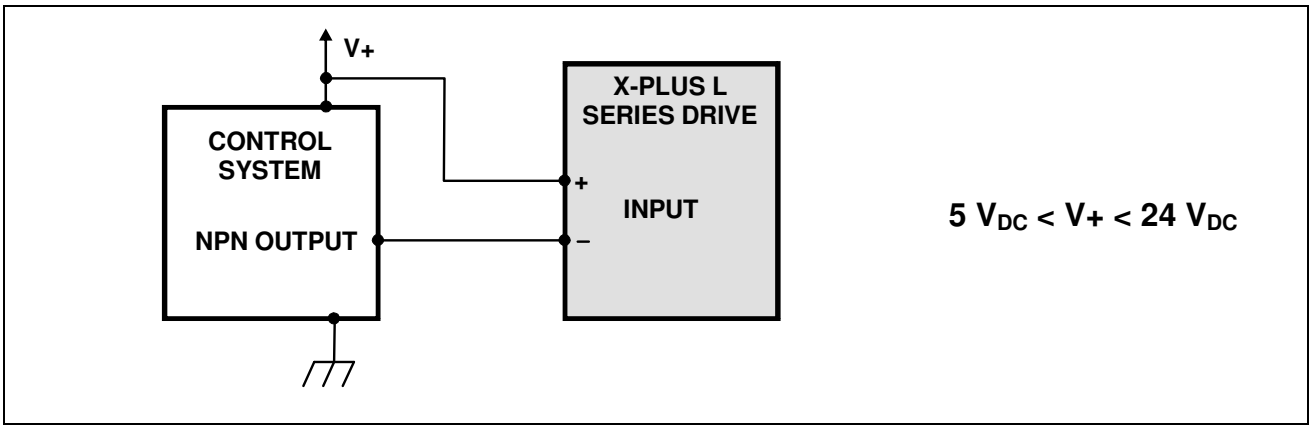


Fig. 9 Driving a X-PLUS L logic input from a control system with a NPN open collector output.

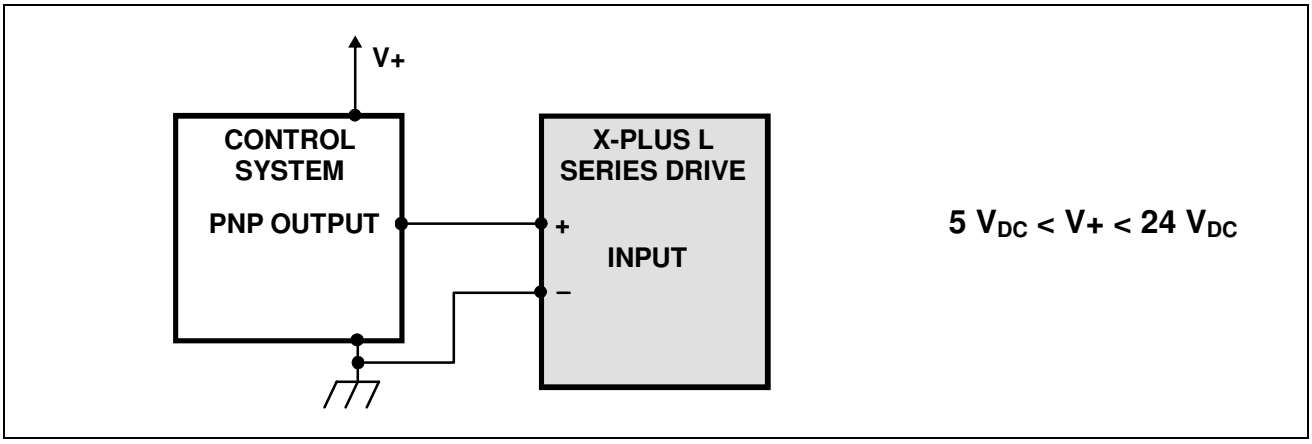


Fig. 10 Driving a X-PLUS L logic input from a control system with a PNP output.

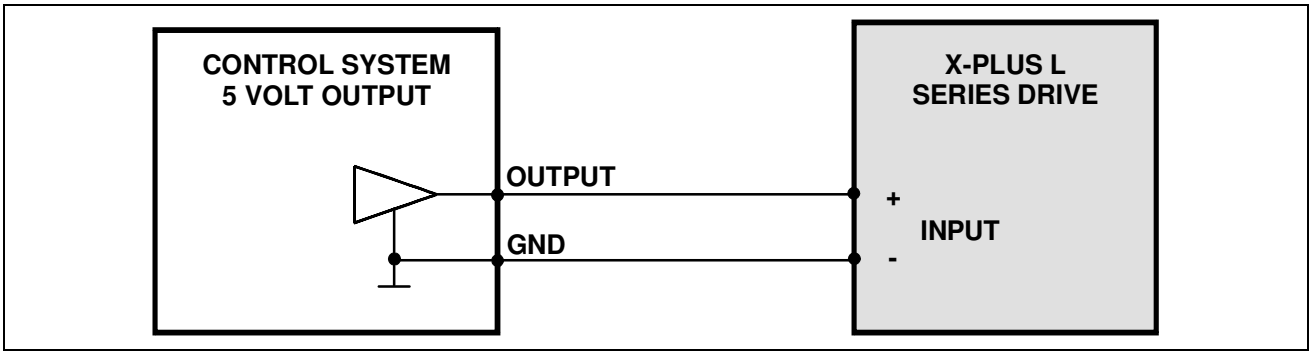


Fig. 10 - Connection example with control system with 5 Volt TOTEM-POLE (PUSH-PULL) output.

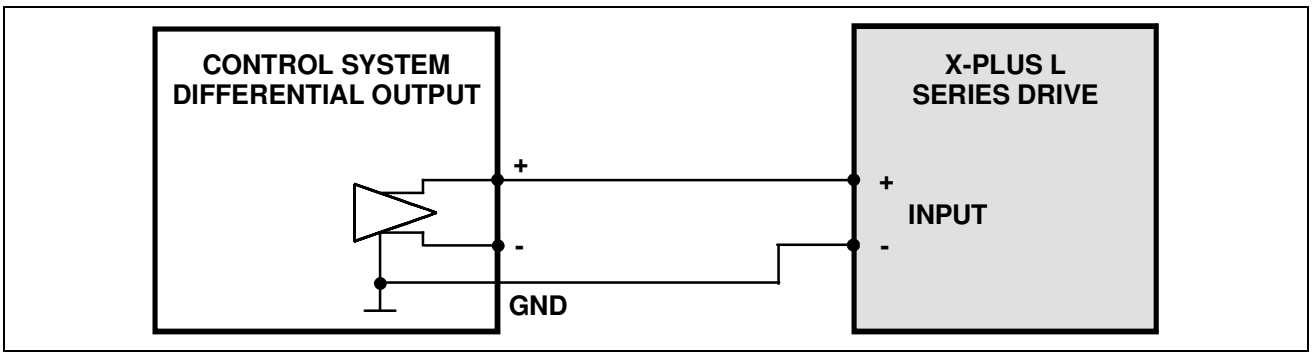


Fig. 11 - Connection example with control system with DIFFERENTIAL output (or LINE DRIVER or RS422).

11 - ⚠⃠ APPLICATION NOTES

11.1- Electromagnetic compatibility (directive 2014/30/CE). X-PLUS L series drives are BDM (Basic Drive Module), as defined in the EN 61800-3. Only a professional assembler, expert in the field of motor drives and in their EMC aspects, can install and put in service this component. R.T.A. has the responsibility to verify the products compatibility in some typical way of use in order to give correct installation information. In any cases, it is responsibility of the professional assembler, who installs this product, to verify the compatibility of the complete machine or system.

11.1.1- The set consisting of drive, motor, transformer and all related cablings are source of electromagnetic interferences. The assembler of installation must consider these problems during the project of the plant where the drive (or drives) will be installed in order to shield and/or reduce these interferences. Tests performed by R.T.A. show that the most effective measures able to reduce these interferences are the following:

- Shielding of cables for the connection between motor and drive. The shield of this cable has to be directly connected to X-PLUS L series drive terminal 5. This shielding can be avoided only in case of very small and compact machine where motor, drive and related connections are located in the same enclosure, showing adequate shield performance.
- Connect earth line to motor chassis. To reduce the radio-frequency emissions, the mechanical connection of motor to machine chassis (by means of mounting flanges and screws), is typically simple and effective solution. In this case, both screws and chassis must be of conductor material and the chassis must be connected to earth. See Fig. 12.
- Location of drive in a cabinet shielded from electromagnetic interferences.
- Interpose an EMI filter in AC power input line (see Fig. 5) in order to reduce conducted electromagnetic interferences. Filter characteristics in a specific installation depend on following factors:
  - Strictness degree of the specific standard regarding the machine on which drive is used.
  - Power level of application (voltage and current setting of the drive).
  - Presence of other filtering systems in the general electrical machine installation.

  In any case, following filter type is recommended:
  - CORCOM SK series.

  Different models inside these series differ for current rating; thereby choose the specific model according to power level of your installation.
- Consider that the position of the filter in the system is extremely important: no electromagnetic coupling must take place between electromagnetic source and circuits (and lines). To this end, filter and main must be kept as close as possible.
- All earth connections mentioned above have to be realized with the less possible inductance.

11.1.2- To improve the drive logic input signals immunity from external noise the following well known procedures, to manage the relatively fast signals treatment must be considered:

- Use shielded cables.
- Keep signal cables separate from power cables. In particular keep signal cables separate from motor output cables.
- Carefully verify logic level compatibility when interfacing drive with control system.

11.1.3- Following these procedures is essential to realize an installation which complies with the requirements of 2014/30/CE directive. The real specific standard compliance have to be proved in the complete installation. In fact the effectiveness of the suggested application notes depends also on machine topology and on the measurement setup. Test performed by R.T.A. simulating typical installations and following the mentioned above indications show that EN61800-3 standard compliance applications can be achieved.

11.1.4- In some cases, due to the characteristics of particular installations, conflicts between ground connections necessary for shielding purposes and ground connections necessary for safety reasons could arise. Remember that, in such cases, prescriptions regarding safety take priority, but remember also that, in almost all of the cases it is possible to find a solution meeting both prescriptions; R.T.A. is available for further information about these problems.

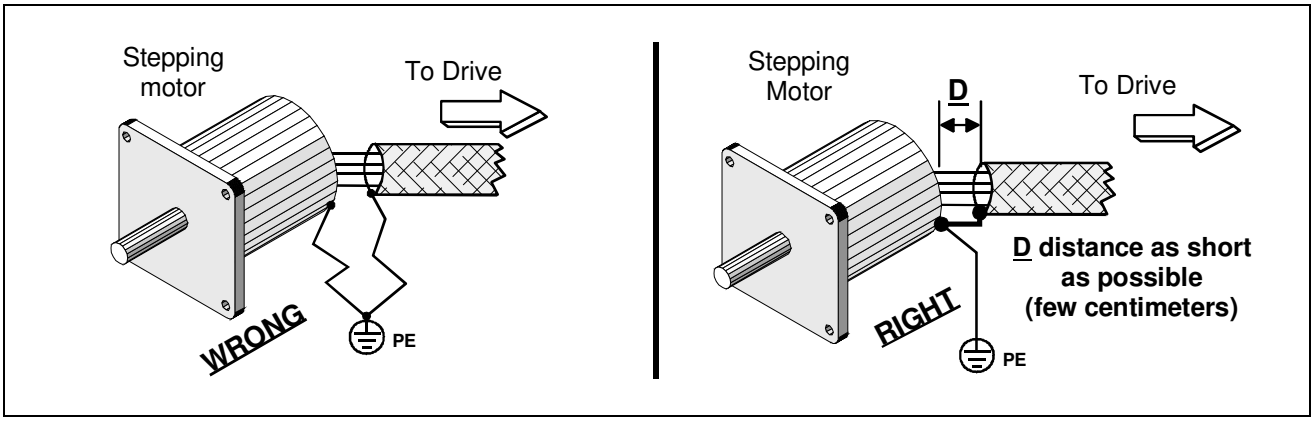


Fig. 1211 Shielded connection at stepping motor side.

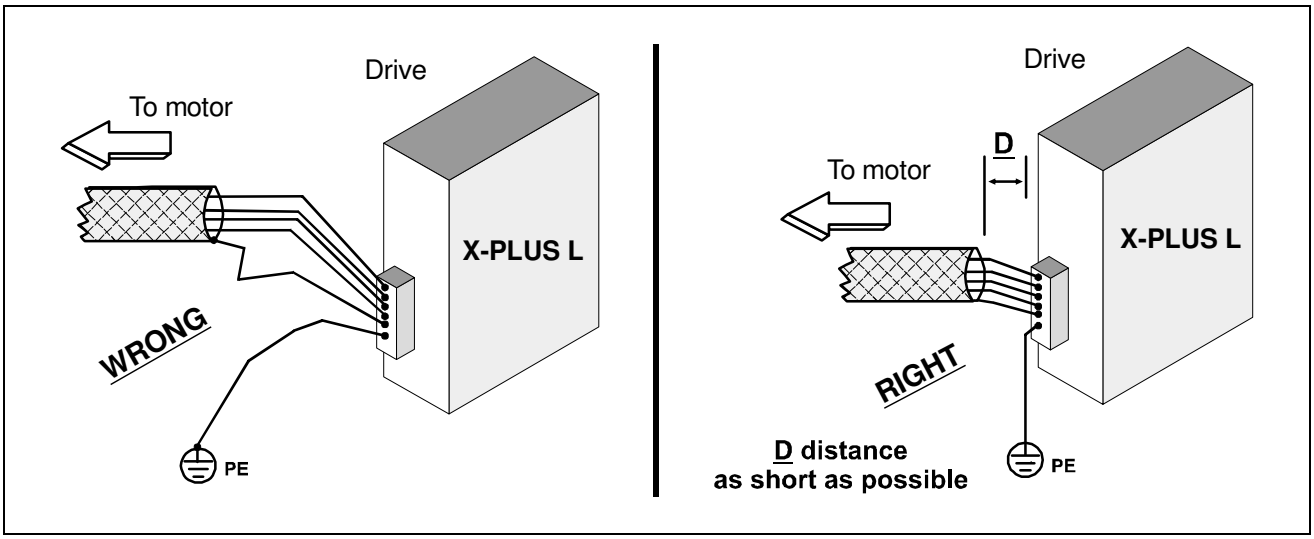


Fig. 13 Shielded connection at drive side.

11.2- **MOTOR LIMITATIONS.**

X-PLUS L drives can be used with many different motor types; nevertheless there are some limitations about the characteristics of the motor as specified in the following tables.

The Tables 7 and 8 indicate the suggested limits for nominal motor current and nominal phase inductance. You can exceed these limits provided that you can accept some performance reduction in your application like, for example, lower duty cycle and/or less exploitation of motor characteristics and/or greater acoustical noise. Anyhow we recommend to contact RTA in case you need to exceed such limits.

DRIVE TYPE	PHASE INDUCTANCE SUGGESTED LIMITS (mH)			
	110 V_{AC}		110 V_{AC}	
	Min	Min	Min	Min
X-PLUS L2	2,5	2,5	2,5	2,5

Table 7

DRIVE TYPE	MOTOR NOMINAL CURRENT SUGGESTED LIMITS (A)	
	Minimum	Maximum
X-PLUS L2	1.70	4.0

Table 8

The Table 9 reports the absolute maximum speeds allowed in applications. You must never exceed those speeds. If you do this, you could have failures and/or put at risk the long term reliability of the application.

MOTOR SIZE	ABSOLUTE MAX ALLOWABLE SPEED (RPM)
	X-PLUS L2
SM 2863 (3.4 inch, 3 Stacks)	2250
SM 2862 (3.4 inch, 2 Stacks)	3000
Smaller size motors	3500

Table 9

The motor must have insulation characteristics foreseen to withstand a direct connection to the main supply (110 or 230 V_{AC}) as defined in the standard compliance EN 60034-1.
Furthermore, in order to build up a reliable application, the general rules explained in the following sections 10.3, 10.4, 10.5 has to be taken into account.

11.3 - **REVERSE ENERGY MANAGEMENT.**

During deceleration of load with high inertia, some amount of energy can flow from motor to drive. In case of excessive reverse energy, an overvoltage protection could inhibit the drive operation making impossible the application. During the test of a new application in which there are decelerations starting from relatively high speed, with high inertial load, always check carefully the operation conditions during the decelerations.

11.4- EQUALIZATION.

Equalization changes the phase current profile in the medium speed range. If equalization is excluded, current profile reference approximates sinusoidal shape independently of speed. If equalization is active, current profile reference is switched to a square shape when speed exceeds a certain threshold: as a consequence, with equalization active, the torque output of the motor will be increased in the medium speed range.

Generally speaking, it is helpful to keep equalization active in application with long movement at medium speed and relatively low acceleration.

On the contrary, in application with short movement and relatively high acceleration it is better to exclude equalization, because the continuous changing of the current profile could cause some motor instability; this is particularly important when these movements occur at high repetition rate.

Consider also the fact that, with equalization active, motor heating during the movements is greater. For this reason, it is suggested to exclude equalization in the following two cases:

- Drive current is set to a value greater than nominal motor current
- Application working conditions are near to the thermal limits of the motor (see sec. 10.5).

11.5- MOTOR LOSSES AND HEATING

During the design and testing of a new application, from the point of view of the motor heating, it is necessary to be very careful in the choice of following parameters:

- Drive voltage
- Motor inductance
- Operating speed
- Duty cycle
- Current setting of the drive

The combination of these parameters settles motor losses and, if wrong, could bring to the overheating and, as a consequence, to a loss of reliability or damage of the motor.
Following general rules should be taken in consideration:

- Motor heating strongly increases with the **Voltage/Inductance** ratio and is proportional to duty cycle and to current setting
- Motor heating is much lower at stand still than during the movements
- As far as regards operating speed, there is always a certain speed at which the heating is maximum; below and above this speed, the heating decreases. The value of this speed can be established only when all other parameters (motor type, voltage, current setting) are known. As a very coarse indication, for the more common combinations of drive and motor type, it could be in the range of 500 – 1500 RPM.

When all operating conditions of a new application are defined, it is strongly recommended to measure motor body temperature: this measurement should be made in the real final working conditions of the machine (motor mounted in its mounting flange and working with the effective machine cycle). Checking the temperature value, after a steady state condition is reached, you can have a very important indication about the long term reliability of your application.