# UniStream<sup>®</sup> 5<sup>"</sup>

#### Technical Specifications US5-B5-RA28, US5-B10-RA28 US5-B5-TA30, US5-B5-TA30

Unitronics' UniStream<sup>®</sup> 5<sup>"</sup> are PLC+HMI All-in-One programmable controllers that comprise built-in HMI and built-in I/Os.

The series is available in two versions: UniStream 5" and UniStream 5" Pro. Note that model numbers including:

- B5 refer to standard UniStream 5"
- B10 refer to UniStream 5" Pro

B10 models offer additional features, detailed below.

Note that below, if the letter "x'' appears in the model numbers, it means that the section refers both to B5 and B10 models.

Certain models comprise built-in I/O configurations, as shown in the next table. This document provides the specifications for the I/Os.

Installation Guides are available in the Unitronics Technical Library at www.unitronicsplc.com.

US5-Bx-RA28	US5-Bx-TA30
<ul> <li>14 x Digital inputs, 24VDC, sink/source, including 2 High speed counter input channels <sup>(1)</sup></li> <li>2 x Analog inputs, 0÷10V / 0÷20mA, 14 bits</li> <li>2 x Temperature inputs, RTD / Thermocouple</li> <li>8 x Relay outputs</li> <li>2 x Analog outputs, 0÷10V / -10÷10V / 0÷20mA / 4÷20mA, 12 bits</li> </ul>	<ul> <li>14 x Digital inputs, 24VDC, sink/source, including 2 High speed counter input channels <sup>(2)</sup></li> <li>2 x Analog inputs, 0÷10V / 0÷20mA, 14 bits</li> <li>2 x Temperature inputs, RTD / Thermocouple</li> <li>10 x Transistor outputs, pnp, including 2 PWM output channels</li> <li>2 x Analog outputs, 0÷10V / -10÷10V / 0÷20mA / 4÷20mA, 12 bits</li> </ul>

Power Supply	US5-Bx-RA28	US5-Bx-TA30
Input voltage	24VDC	24VDC
Permissible range	20.4VDC to 28.8VDC	20.4VDC to 28.8VDC
Max. current consumption	0.48A@24VDC 0.44A@24VDC	
Isolation	None	

Display	
LCD type	TFT
Backlight type	White LED
Luminous intensity (brightness)	Typically 350 nits (cd/m2), at 25°C
Backlight longevity	30k hours
Resolution (pixels)	800 x 480 (WVGA)
Size	5″

## **Technical Specifications**

Viewing area	Height x Width (mm) 108 x 64.8		
Color support	65,536 (16bit)		
Surface treatment	Anti-glare		
Touch screen	Resistive Analog		
Actuation force (min)	> 80 g (0.176 lb)		

General	
I/O support	Up to 2,048 I/O points
Built-in I/O	According to model
Local I/O expansion To add local I/Os, use UAG-CX I/O Expansion Adapters <sup>(3).</sup> These adapters p the connection point for standard UniStream Uni-I/O <sup>™</sup> modules.	
Communication ports	
Built-in COM ports	Specifications are provided below in the section Communications
Add-on Ports	Add up to 3 ports to a single controller using Uni-COM <sup><math>TM</math></sup> UAC-CX Modules <sup>(4)</sup> .

Internal memory	UniStream 5"	UniStream 5" Pro	
	RAM: 512MB	RAM: 1GB	
	ROM: 3GB system memory	ROM: 6GB system memory	
	1GB user memory	2GB user memory	
Ladder memory	1 MB		
External memory	microSD or microSDHC card Size: up to 32GB Data Speed: up to 200Mbps		
Bit operation	0.13 µs		
Battery	Model: 3V CR2032 Lithium battery <sup>(5)</sup>		
-	Battery lifetime: 4 years typical, at 25°C Battery Low detection and indication (via the HMI and via System Tag).		

Audio (UniStream 5" Pro B10 models only)		
Bit Rate	192kbps	
Audio compatibility	Stereo MP3 files	
Interface	3.5mm Audio-out jack - use shielded audio cable of up to 3 m (9.84 ft)	
Impedance	16Ω, 32Ω	
Isolation	None	

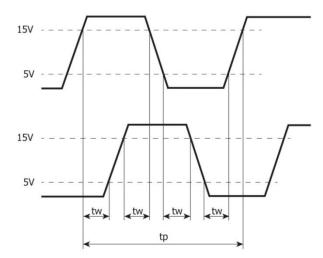
Video (UniStream 5" Pro B10 models only)	
Supported Formats	MPEG-4 Visual , AVC/H.264

# Communication (Built-in Ports)

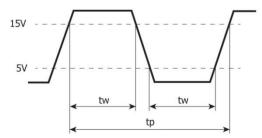
Ethernet port		
Number of ports	1	
Port type	10/100 Base-T (RJ45)	
Auto crossover	Yes	
Auto negotiation	Yes	
Isolation voltage	500VAC for 1 minute	
Cable	Shielded CAT5e cable, up to 100 m (328 ft)	
USB device <sup>(6)</sup>		
Number of ports	1	
Port type	Mini-B	
Data rate	USB 2.0 (480Mbps)	
Isolation	None	
Cable	USB 2.0 compliant; < 3 m (9.84 ft)	
USB host		
Number of ports	1	
Port type	Туре А	
Data rate	USB 2.0 (480Mbps)	
Isolation	None	
Cable	USB 2.0 compliant; < 3 m (9.84 ft)	
Over current protection	Yes	

Digital Inputs	
Number of inputs	14
Туре	Sink or Source
Isolation voltage	
Input to bus	500VAC for 1 minute
Input to input	None
Nominal voltage	I0-I9: 24VDC @ 6mA
	I10-I13: 24VDC @ 8mA
Input voltage	
Sink/Source	On state: 15-30VDC, 4mA min.
	Off state: 0-5VDC, 1mA max.
Nominal impedance	I0-I9: 4kΩ
	I10-I13: 3kΩ
Filter	IO-I9: 6ms typical
	I10-I13: 5.5µs, 50µs, 0.5ms, 6ms, 12ms

High speed inputs (1)	
Frequency / Period	Pulse/Direction mode: 90kHz max. / 11.1 $\mu$ s min (t <sub>p</sub> in the Pulse/Dir Mode figure below).
	Quadrature mode: 80kHz max. / $12.5\mu$ s min ( $t_p$ in the Quadrature Mode figure below).
Pulse width	Pulse/Direction mode: $5.1\mu$ s min. for each state (t <sub>w</sub> in Pulse/Dir Mode figure below).
	Quadrature mode: $2.5\mu s$ min. for each state ( $t_w$ in Quadrature Mode figure below).
Cable	Shielded twisted pair



Quadrature Mode



Pulse/Direction mode

Analog Inputs				
Number of inputs	2			
Input range <sup>(7) (8)</sup>	Input Type Nominal Values Over-range Values			
	0 ÷ 10VDC	$0 \le Vin \le 10VDC$	10 < Vin ≤ 10.15VDC	
	$0 \div 20 \text{mA}$ $0 \le \text{Iin} \le 20 \text{mA}$ $20 < \text{Iin} \le 20.3 \text{mA}$ * <b>Overflow</b> (0) is declared when an input value exceeds the Over-range boundary.			
Absolute maximum rating	±30V (Voltage), ±30V (Current)			
Isolation voltage				
Input to bus	500VAC for 1 minute			
Input to input	None			
Input to temperature inputs	None			
Conversion method	Delta-sigma			
Resolution	14 bits			

	1						
Accuracy	$\pm 0.2\%$ / $\pm 0.5\%$ of full scale (Voltage)						
(25°C / -20°C to 55°C)	±0.2% / ±0.3%	$\pm 0.2\%$ / $\pm 0.3\%$ of full scale (Current)					
Input impedence	527kΩ (Voltage	), 60.4Ω (Currei	nt)				
Noise rejection	10Hz, 50Hz, 60I	Hz, 400Hz					
Step response <sup>(10)</sup> (0 to 100% of	Smoothing	Noise Rejec	tion	Frequency			
final value)		400Hz	60H	Ηz	50Hz	10Hz	
-	None	162.4ms	249	9.5ms	249.5ms	1242.4ms	
	Weak	317.3ms	491	L.5ms	491.5ms	2477.3ms	
	Medium	627.2ms	975	5.4ms	975.4ms	4947ms	
	Strong	1246.9ms	194	13.3ms	1943.3ms	9886.5ms	
Update time <sup>(10)</sup>	Noise Rejectio	n Frequency		Update T	ime		
	400Hz	400Hz			154.9ms		
	60Hz			242ms			
	50Hz			242ms			
	10Hz			1234.9ms			
Cable	Shielded twisted pair						
Diagnostics (11)	Analog input ov	Analog input overflow					

Temperature Inp	uts		
Number of inputs	2		
Sensor Type	RTD (4, 3 and 2 wire Themocouple	<sup>(12)</sup> ),	
Input range <sup>(13)</sup>	Input type	Nominal values	Over/Under-range Values *
	RTD PT100 0.00385 0.00392 0.00391 PT1000 0.00385 0.00392	-200°C ≤ T ≤ 850°C (-328°F ≤ T ≤ 1,562°F)	Under-range: -220°C ≤ T < -200°C (-364°F ≤ T < -328°F) Over-range: 850°C < T ≤ 860°C (1,562°F < T ≤ 1,580°F)
	RTD NI100 0.00618 NI1000 0.00618	-100°C ≤ T ≤ 260°C (-148°F ≤ T ≤ 500°F)	Under-range: $-150^{\circ}C \le T < -100^{\circ}C$ $(-238^{\circ}F \le T < -148^{\circ}F)$ Over-range: $260^{\circ}C < T \le 270^{\circ}C$ $(500^{\circ}F < T \le 518^{\circ}F)$
	RTD NI120 0.00672	-80°C ≤ T ≤ 260°C (-112°F ≤ T ≤ 500°F)	Under-range: $-130^{\circ}C \le T < -80^{\circ}C$ $(-202^{\circ}F \le T < -112^{\circ}F)$ Over-range: $260^{\circ}C < T \le 270^{\circ}C$ $(500^{\circ}F < T \le 518^{\circ}F)$

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RTD NI100 0.00617	-60°C ≤ T ≤ 180°C (-76°F ≤ T ≤ 356°F)	Under-range: $-104^{\circ}C \le T < -60^{\circ}C$ $(-219^{\circ}F \le T < -76^{\circ}F)$ Over-range: $180^{\circ}C < T \le 210^{\circ}C$ $(356^{\circ}F < T \le 410^{\circ}F)$
RTD NI1000 LG	-50°C ≤ T ≤ 190°C (-58°F ≤ T ≤ 374°F)	Under-range: $-60^{\circ}C \le T < -50^{\circ}C$ $(-76^{\circ}F \le T < -58^{\circ}F)$ Over-range: $190^{\circ}C < T \le 200^{\circ}C$ $(374^{\circ}F < T \le 392^{\circ}F)$
Thermocouple type J	-200°C ≤ T ≤ 1,200°C (-328°F ≤ T ≤ 2,192°F)	Under-range: -210°C $\leq$ T < -200°C (-346°F $\leq$ T < -328°F) Over-range: 1,200°C < T $\leq$ 1,250°C (2,192°F < T $\leq$ 2,282°F)
Thermocouple type K	-200°C ≤ T ≤ 1,372°C (-328°F ≤ T ≤ 2,501.6°F)	Under-range: $-270^{\circ}C \le T < -200^{\circ}C$ $(-454^{\circ}F \le T < -328^{\circ}F)$ Over-range: $1,372^{\circ}C < T \le 1,400^{\circ}C$ $(2,501.6^{\circ}F < T \le 2,552^{\circ}F)$
Thermocouple type T	-200°C ≤ T ≤ 400°C (-328°F ≤ T ≤ 752°F)	Under-range: $-270^{\circ}C \le T < -200^{\circ}C$ $(-454^{\circ}F \le T < -328^{\circ}F)$ Over-range: $400^{\circ}C < T \le 430^{\circ}C$ $(752^{\circ}F < T \le 806^{\circ}F)$
Thermocouple type E	-200°C ≤ T ≤ 1,000°C (-328°F ≤ T ≤ 1,832°F)	Under-range: $-270^{\circ}C \le T < -200^{\circ}C$ $(-454^{\circ}F \le T < -328^{\circ}F)$ Over-range: $1,000^{\circ}C < T \le 1,010^{\circ}C$ $(1,832^{\circ}F < T \le 1,850^{\circ}F)$
Thermocouple type R	0°C ≤ T ≤ 1,768°C (32°F ≤ T ≤ 3,214.4°F)	Under-range: $-50^{\circ}C \le T < 0^{\circ}C$ $(-58^{\circ}F \le T < 32^{\circ}F)$ Over-range: $1,768^{\circ}C < T \le 1,800^{\circ}C$ $(3,214.4^{\circ}F < T \le 3,272^{\circ}F)$
Thermocouple type S	0°C ≤ T ≤ 1,768°C (32°F ≤ T ≤ 3,214.4°F)	Under-range: $-50^{\circ}C \le T < 0^{\circ}C$ $(-58^{\circ}F \le T < 32^{\circ}F)$ Over-range: $1,768^{\circ}C < T \le 1,800^{\circ}C$ $(3,214.4^{\circ}F < T \le 3,272^{\circ}F)$

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	Thermocouple type B	200°C ≤ T ≤ (392°F ≤ T ≤		Under-range: $100^{\circ}C \le T < 200^{\circ}C$ $(212^{\circ}F \le T < 392^{\circ}F)$ Over-range: $1,820^{\circ}C < T \le 1,870^{\circ}C$ $(3,308^{\circ}F < T \le 3,398^{\circ}F)$	
	Thermocouple type N	-210°C ≤ T ≤ (-346°F ≤ T	•	Under range: -270°C ≤ T < -210°C (-454°F ≤ T < -346°F) Over-range: 1,300°C < T ≤ 1,350°C (2,372°F < T ≤ 2,462°F)	
	Thermocouple type C	10°C ≤ T ≤ 2 (50°F ≤ T ≤	•	Under-range: $0^{\circ}C \le T < 10 \ ^{\circ}C$ $(32^{\circ}F \le T < 50^{\circ}F)$ Over-range: $2,315^{\circ}C < T \le 2,370^{\circ}C$ $(4,199^{\circ}F < T \le 4,298^{\circ}F)$	
	Resistance	$0\Omega \le R \le 39$	0Ω	$390\Omega < R \le 395.85\Omega$	
	mV	-70mV ≤ V ≤	≤ 70mV	Under-range: -71.05mV $\leq$ V < -70mV	
				Over-range: $70mV \le V < 71.05mV$	
	* Overflow or Underf range or Under-range b			put value exceeds the Over-	
Absolute maximum rating	±9 V				
Isolation voltage					
Input to bus	500 VAC for 1 minute				
Input to input	None				
Input to analog inputs	None				
Conversion method	Delta-sigma				
Resolution	Temperature – 0.1°C (0	0.1°F) <sup>(14)</sup>			
	Resistance – 14 bits				
	mV – 13 bits plus sign				
Accuracy	. ,.		Accuracy	•	
(25°C / -20°C to 55°C)	RTD, all types		$\pm 0.5^{\circ}$ C / $\pm 1.0^{\circ}$ C ( $\pm 0.9^{\circ}$ F / $\pm 1.8^{\circ}$ F)		
	Thermocouple type J <sup>(15)</sup> Thermocouple type K <sup>(15)</sup> Thermocouple type T <sup>(15)</sup>		$\pm 0.4^{\circ}$ C / $\pm 0.7^{\circ}$ C ( $\pm 0.72^{\circ}$ F / $\pm 1.26^{\circ}$ F)		
			$\pm 0.5^{\circ}$ C / $\pm 1.0^{\circ}$ C ( $\pm 0.9^{\circ}$ F / $\pm 1.8^{\circ}$ F)		
			± 0.6°C / ± 1.2°C (± 1.08°F / ± 2.16°F)		
	Thermocouple type E <sup>(15</sup>		± 0.4°C / ± 0.8°C (± 0.72°F / ± 1.44°F)		
	Thermocouple type R <sup>(15</sup>		± 1.2°C / ± 2.4°C (± 2.16°F / ± 4.32°F)		
	Thermocouple type S <sup>(15</sup>		$\pm 1.2^{\circ}C / \pm 2.4^{\circ}C (\pm 2.16^{\circ}F / \pm 4.32^{\circ}F)$		
	Thermocouple type B <sup>(15)</sup>		± 2.0°C / ± 3.8°C (± 3.46°F / ± 6.84°F)		

## **Technical Specifications**

	There execute two N	(15)			
			± 1.0°C / ± 1.5°C (± 1.8°F / ± 2.7°F)		
	Thermocouple type C	(15)	± 0.8°C / ± 2	.0°C (±1.44°F /	/ ± 3.46°F)
	Resistance		± 0.05% / ±	0.1% of full sca	le
	mV		± 0.05% / ±	0.1% of full sca	le
Noise rejection	10Hz, 50Hz, 60Hz, 40	0Hz			
Step response (10)	Smoothing	Noise Reject	ion Frequency		
(0 to 100% of	-	400Hz	60Hz	50Hz	10Hz
final value)	None	162.4ms	249.5ms	249.5ms	1242.4ms
	Weak	317.3ms	491.5ms	491.5ms	2477.3ms
	Medium	627.2ms	975.4ms	975.4ms	4947ms
	Strong	1246.9ms	1943.3ms	1943.3ms	9886.5ms
Update time <sup>(10)</sup>	Noise Rejection Free	quency		Update Time	
	400Hz			154.9ms	
	60Hz			242ms	
	50Hz			242ms	
	10Hz			1234.9ms	
Thermocouple Cold junction error	±1.5°C (±2.7°F)				
Cable	Shielded, see installation guide for details				
Diagnostics (11)	Input Overflow or Underflow, sensor connection fault (16)				

Relay Outputs (US	Relay Outputs (US5-BX-RA28)		
Number of outputs	8		
Output type	Relay, SPST-NO (Form A)		
Isolation groups	Two groups of 4 outputs each		
Isolation voltage			
Group to bus	1,500VAC for 1 minute		
Group to group	1,500VAC for 1 minute		
Output to output within group	None		
Current	2A maximum per output (Resistive load)		
Voltage	250VAC / 30VDC maximum		
Minimum load	1mA, 5VDC		
Switching time	10ms maximum		
Short-circuit protection	None		
Life expectancy <sup>(17)</sup>	100k operations at maximum load		

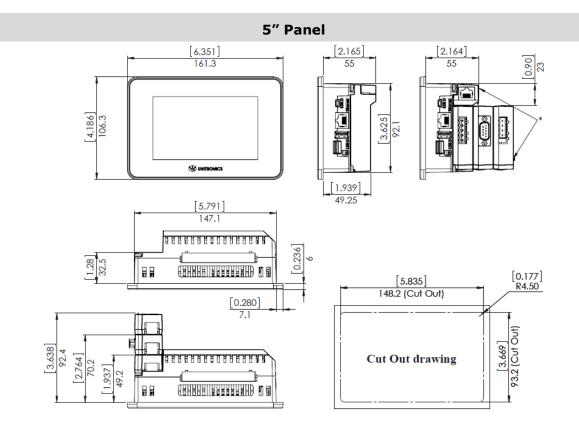
Source Transistor	Outputs (US5-Bx-TA30)	
Number of outputs	10	
Output type	Transistor, Source (pnp)	
Isolation voltage		
Output to bus	500VAC for 1 minute	
Output to output	None	
Outputs power supply to bus	500VAC for 1 minute	
Outputs power supply to output	None	
Current	0.5A maximum per output	
Voltage	See Source Transistor Outputs Power Supply specfication below	
ON state voltage drop	0.5V maximum	
OFF state leakage current	10µA maximum	
Switching times	Turn-on/off: $80\mu s$ max. (Load resistance < $4k\Omega$ )	
PWM Frequency (18)	00, 01:	
	$3$ kHz max. (Load resistance < $4$ k $\Omega$ )	
Short-circuit protection	Yes	

Source Transistor Outputs Power Supply (US5-Bx-TA30)		
Nominal operating voltage	24VDC	
Operating voltage	20.4 – 28.8VDC	
Maximum current consumption	30mA@24VDC Current consumption does not include load current	

Analog Outputs			
Number of outputs	2		
Output range <sup>(19)</sup>	<b>Output Type</b> 0 ÷ 10VDC	<b>Nominal Values</b> $0 \le Vout \le 10VDC$	<b>Over/Under-range Values *</b> 10 < Vout ≤ 10.15VDC
	-10 ÷ 10VDC	$-10 \leq Vout \leq 10VDC$	-10.15 ≤ Vout < -10VDC 10 < Vout ≤ 10.15VDC
	0 ÷ 20mA	$0 \leq \text{Iout} \leq 20\text{mA}$	20 ≤ Iout ≤ 20.3mA
	4 ÷ 20mA	$4 \leq \text{Iout} \leq 20\text{mA}$	$20 \leq \text{Iout} \leq 20.3 \text{mA}$
		<b>Underflow</b> is declared wh Jnder-range boundaries re	nen an output value exceeds the spectively.
Isolation	None		
Resolution	0 ÷ 10VDC – 12 bit -10 ÷ 10VDC – 11 bit + sign 0 ÷ 20mA – 12 bit 4 ÷ 20mA – 12 bit		
Accuracy (25°C /-20°C to 55°C)	$\pm 0.3\%$ / $\pm 0.5\%$ of full scale (Voltage) $\pm 0.5\%$ / $\pm 0.7\%$ of full scale (Current)		
Load impedance	Voltage – $1k\Omega$ minimum Current – 600 $\Omega$ maximum		
Settling time (95% of new value)	0 ÷ 10VDC – 1.8ms (2kΩ resistive load), 3.7ms (2kΩ + 1uF load) -10 ÷ 10VDC – 3ms (2kΩ resistive load), 5.5ms (2kΩ + 1uF load) 0 ÷ 20mA and 4 ÷ 20mA – 1.7ms (600Ω load), 1.7ms (600Ω + 10mH load)		
Short circuit protection (voltage mode)	Yes (no indication)		
Cable	Shielded twiste	d pair	
Diagnostics <sup>(11)</sup>	Current – Open circuit indication Supply level – Normal / Low or missing		

Environmental	
Protection	Front face : IP65/66, NEMA 4X Rear side: IP20, NEMA1
Operating temperature	-20°C to 55°C (-4°F to 131°F)
Storage temperature	-30°C to 70°C (-22°F to 158°F)
Relative Humidity (RH)	5% to 95% (non-condensing)
Operating Altitude	2,000 m (6,562 ft)
Shock	IEC 60068-2-27, 15G, 11ms duration
Vibration	IEC 60068-2-6, 5Hz to 8.4Hz, 3.5mm constant amplitude, 8.4Hz to 150Hz, 1G acceleration

Dimensions	US5-Bx-RA28	US5-Bx-TA30
Weight	0.4 Kg (0.88 lb)	0.39 Kg (0.86 lb)
Size	Refer to the images below	



### Notes:

- 1. Four of the digital inputs (I10-I13) may be configured to function either as normal, or as high speed digital inputs, that can receive high speed pulse signals from up to two sensors or shaft encoders.
- 2. Panel's longevity is the typical operating time after which the brightness drops to 50% of its original level.
- 3. UAG-CX Expansion Adapter Kits comprise a Base unit, an End unit, and a connecting cable. You plug the Base Unit into the controller's I/O Expansion Jack and connect standard UniStream Uni-I/O<sup>™</sup> modules. For more information, refer to the product's installation guide and technical specifications.
- 4. Uni-COM<sup>™</sup> CX modules plug directly into the Uni-COM<sup>™</sup> CX Module Jack on the back of the controller.

UAC-CX modules may be installed in the following configurations:

- If a module comprising a serial port is plugged directly into to the back of UniStream<sup>®</sup>, it may be followed only by another serial module, for a total of 2.

- If your configuration includes a CANbus module, it must be plugged directly to the back of UniStream. The CANbus module may be followed by up to two serial modules, for a total of 3. For more information, refer to the product's installation guide and technical specifications.

- 5. When replacing the unit's battery, make sure that the new one has environmental specifications that are similar or better than the one specified in this document.
- 6. The USB device port is used to connect the device to a PC.
- 7. The 4-20mA input option is implemented using 0-20mA input range.
- 8. The analog inputs measure values that are slightly higher than the nominal input range (Input Over-range).

Note that when the input overflow occurs, it is indicated in the corresponding I/O Status tag while the input value is registered as the maximum permissible value. For example, if the specified input range is  $0 \div 10V$ , the Over-range values can reach up to 10.15V, and any input voltage higher than that will still register as 10.15V while the Overflow system tag is turned on.

- The diagnostics results are indicated in the system tags and can be observed through the UniApps<sup>™</sup> or the online state of the UniLogic<sup>®</sup>.
- 10. Step response and update time are independent of the number of channels that are used.
- 11. Note that the diagnostics results are also indicated in the system tags and can be observed through the UniApps<sup>™</sup> or the online state of the UniLogic<sup>®</sup>.
- 12. The controller inherently supports 3-wire sensors.

4-wire sensors may be connected by utilizing 3 of the sensor wires; in-order to achieve the specified performance, all sensor wires shall be of identical type and length just as with a 3-wire sensor connection.

2-wire sensors may also be connected; performance in this case will degrade because of the wires` resistance.

Refer to the controller installation guide for detailed installation instructions.

13. The controller temperature inputs measure values that are slightly higher or lower than the nominal input range (Input Over/Under-range respectively).

Note that when input Overflow, Underflow or a connection fault occurs, it is indicated in the corresponding I/O Status tag (refer to the UniLogic<sup>®</sup> help for details) while the input value is registered as follows:

Fault Type	Registered Value in the Input Tag	
Overflow	32,767	
Underflow	-32,767	
Connection fault	-32,768	

14. For temperature measurement, the value is represented in 0.1° units. For example, a temperature of 12.3° is represented as 123 at the Value tag.

- 15. The overall accuracy for thermocouples is a combination of the per-sensor specified accuracy and the thermocouple cold junction error specification.
- 16. Sensor connection fault check is active by default for temperature, resistance and mV measurements. This may interfere with some test equipment like RTD, thermocouple, resistance and voltage simulators and thus may induce reading errors or cause malfunction of the test equipment and/or the controller.

In order to interoperate correctly with such equipment, you may set the Disable Fault Detection  $\ensuremath{\mathrm{I/O}}$ 

tag. This will disable connection fault check for all inputs.

Note that when this tag is set, the controller will not check, or report, connection faults; thus, the reading in such case is unpredictable.

- 17. Life expectancy of the relay contacts depends on the application that they are used in. The product's installation guide provides procedures for using the contacts with long cables or with inductive loads.
- 18. Outputs O0 and O1 can be configured as either normal digital outputs or as PWM outputs. PWM outputs specifications apply only when outputs are configured as PWM outputs.
- 19. The controller analog outputs are able to output values that are slightly higher or lower (if applicable) than the nominal output range (Output Over/Under-range respectively).

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